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D350-689-013
Job Sheet 189674



Part No: D350-689-013

Job Qty: 1 pcs

Part Name: Floor Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 36 IPP rev D 06.02.07 Re-format ec IPP rev E 06.02.28 Fixed typo ec IPP rev.F 07.01.02 per dsi 9311 ec IPP Rev:G 10.06.07 remove qty 1 D3033-1 DD verf:EC IPP REV:H 11.11.17 PER IIN REVB DD VERF:EC IPP REV:I 11.11.24 AS PER ECN11-674 DD VERF:EC IPP REV:J 12.11.20 AS PER DSI9588 REV.B DD VERF:JLM

Ship Via:

DAS
10
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs	2/8/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S150173



Part: D350-689-013

Job No: 189674

Serial No/Batch: S150173

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue d **FAA STC SR016201**

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
110 QC 4	1 pcs	2/8/19	0.00 0.00	QC 4 - 26		
				QC 4 - 28		
				QC 4 - 38		
				QC 4 - 42		
				QC 4 - 58		
				QC 4 - 6		
				QC 4 - 69		
				QC 4 - 9		DAS 46 FEB 01 2019
				QC 4 - 46		9-89
120 Packaging 3-1 - Stock - B4B	1 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B		46 FEB 01 2019
				Packaging 3 - 2 - B4B		46 FEB 01 2019
				Packaging 3 - 3 - B4B		9-89
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		DAS 21 FEB 01 2019
125 DC - 1 - B4B	1 pcs	2/8/19	0.00 0.00	DC - 1 - B4B		9-89
				DC - 2 - B4B		DAS 21 FEB 01 2019
130 QC 21 - FG	1 pcs	2/8/19	0.00 0.00	QC 21 - FG - 21		21 9-89

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3025-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F159876
D3027-1	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F147726
D3027-3	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F161805
D3027-5	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F161707
D3027-7	Clip	4 pcs (4 ea)	101-Packaging 1 - Pick Kit	5080026
D3032-1	Spacer	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F151254
D3033-1	Seat Track	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	5149602
D3234-1	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	F157724
D3234-5	Spacer	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	F161729
D4575-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5045030
D4575-3	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5025079
MS21059L3	Nut Plate	12 Ea (12 ea)	101-Packaging 1 - Pick Kit	5083547
MS24693-S273	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5006955
MS27039-1-10	Screw	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5124602
NAS1149D0332J	Washer	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5113251
D3026-1	Channel	1 Ea		F88608

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D3025-1	1	2	0
	D3027-1	1	5	0
	D3027-3	1	2	0
	D3027-5	1	3	0
	D3027-7	4	16	0
	D3032-1	1	6	0
	D3033-1	2	1	0
	D3234-1	1	5	0
	D3234-5	2	6	0
	D4575-1	1	2	0
	D4575-3	1	14	0
	MS21059L3	12	72	0
	MS24693-S273	2	395	0
	MS27039-1-10	6	257	0
	NAS1149D0332J	6	2,738	0

Part Specifications

Specifications could not be found.

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Kit + D3026-1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐			
Date : <u>19/2/2</u>	Sequence #: _____	QTY Affected : _____		MRB (QSI042) <u>INST 12</u> <u>19/2/2</u>	
Description Work Order Deviation Typo in IIN parts list. Kit does not include MS20470AD4 rivets. Rivets are customer-supplied.		Disposition Do not include MS20470AD4 rivets		Completed By <u>19/2/2</u> Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details: _____			

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
1						D3025-1	BEAM
1						D3026-1	CHANNEL
1						D3027-1	CLIP
1						D3027-3	CLIP
1						D3027-5	CLIP
4			4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
1						D3032-1	SPACER
2						D3033-1	SEAT TRACK
1						D3234-1	DOUBLER
2						D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
1			1			D4575-1	BEAM
1			1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
			9			MS21042L3	NUT (OR MS21042-3)
12						MS21059L3	NUTPLATE
2						MS24693-S273	SCREW
					8	MS24694-S3	SCREW
					9	MS24694-S50	SCREW
					4	MS24694-S148	SCREW
6						MS27039-1-10	SCREW
6						NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)

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Revision: D

Date: 17.03.23

Change Record

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Part Number: D350-689-013

Description: FLOOR PROVISIONS[illegible]